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**JUMO Process Control, Inc.**  
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# JUMO tecLine Cl2 Sensor for free chlorine

**Type 202630/40**

**Type 202630/41**

- 2- or 3-electrode principle
- Easy calibration
- Integrated temperature compensation
- Proven measuring system

## Brief description

These membrane-covered, amperometric sensors are used to measure the concentration of free chlorine (for example in drinking and swimming water, industrial, process and cooling water).

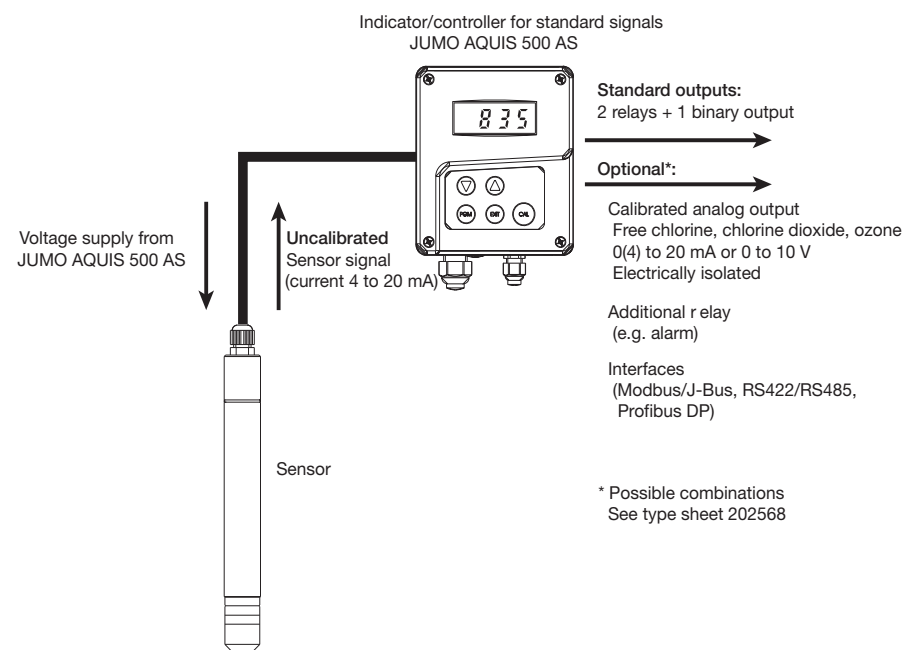
The following inorganic chlorinating agents can be measured with the sensor for free chlorine: chlorine gas ( $\text{Cl}_2$ ), electrolytically generated chlorine, sodium hypochlorite ( $\text{NaOCl}$ , chlorine bleach lye), calcium hypochlorite ( $\text{Ca}(\text{OCl})_2$ ) or chlorinated lime ( $\text{Ca}(\text{OCl})\text{Cl}$ ).

The sensors are not suitable for detecting the absence of free chlorine.

The integrated electronics of the sensors provides a temperature-compensated current signal of 4 to 20 mA. A downstream device (indicator, controller, recorder, PLC, etc.) is used for calibration.

The sensors can be connected directly to a suitable indicator and controller. Two indicators / controllers, the JUMO dTRANS AS 02 (type sheet 202553) and the JUMO AQUIS 500 AS (type sheet 202568) are especially suitable for combining with these sensors. They provide the voltage required for the power supply of the sensor and makes for an easy way to calibrate the measuring system.

## Function



Type 202630/40- ...

## Note

### All types

- This measurement is only possible in a suitable flow-through fitting (see accessories).
- For proper operation, the incident flow of the process medium on the sensor must be at least 15 cm / s (0.5l / min). The minimum inflow can be ensured with JUMO flow monitoring (see accessories), which consists of a flow monitor and the matching fitting.
- A test set is required for calibration to determine the free chlorine content using the DPD method. Suitable photometric or colorimetric test sets can be obtained commercially.
- To ensure fault-free sensor functionality, only one disinfectant should be used.
- Sensors for free chlorine are **not** suitable for determining organic chlorinating agents (for example products based on cyanuric acid).
- For further information about how to set up and use amperometric sensors, refer to our brochure "Information on Amperometric Measurement of Free Chlorine, Chlorine Dioxide and Ozone in Water".

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#### Type 202630/40

- The measurement water for the sensor with a hydrophobic membrane must not contain any surfactants (ingredients of cleaning agents, detergents and disinfectants).
- The pH value for the sensor for free chlorine (type 202630/40) must be kept constant ( $\Delta\text{pH} < 0.05$ ) after calibration. If that is not possible, the sensor for free chlorine with reduced pH dependency (type 202630/41) must be used.

#### Type 202630/41 (reduced pH dependency)

- If the sensor with a hydrophilic membrane is used, a test is required in this special case to determine whether the presence of surfactants results in a significantly reduced service life. In this case as well, however, the water quality should be similar to drinking or swimming pool water.

- The output signal of the sensor for free chlorine with reduced pH dependency (type 202630/41) is independent in the pH value range from pH 5 to 7. Outside this range the pH dependency is reduced (see technical data).
- To ensure proper functionality of the sensor for free chlorine with reduced pH dependency (type 202630/41), the conductivity of the process medium must be least  $50\mu\text{S} / \text{cm}$ .

## Technical data

| Analyte                                           | Free chlorine                                                                                                                                                                                                                                     |                                                                                                                  |
|---------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|
| Membrane type                                     | Hydrophobic PTFE membrane<br>Type 202630/40                                                                                                                                                                                                       | Hydrophilic membrane<br>Type 202630/41                                                                           |
| Measuring cable connection                        | 2-pin terminal, polyamide PG7 screw connection; conductor cross section $2 \times 0.25 \text{ mm}^2$ , cable diameter approx. 4 mm                                                                                                                |                                                                                                                  |
| Voltage supply                                    | $U_B$ 12 to 30V DC (electrical isolation recommended)                                                                                                                                                                                             |                                                                                                                  |
| Electromagnetic compatibility                     | According to EN 61326-1<br>Interference emission: Class B<br>Interference immunity: To industrial requirements                                                                                                                                    |                                                                                                                  |
| Output signal                                     | 4 to 20mA                                                                                                                                                                                                                                         |                                                                                                                  |
| Burden                                            | $\leq \frac{U_B - 7.5 \text{ V}}{0.02 \text{ A}}$                                                                                                                                                                                                 |                                                                                                                  |
| Settling time                                     | 1 h                                                                                                                                                                                                                                               | 2 h                                                                                                              |
| Incident flow velocity                            | approx. $15 \text{ cm} / \text{s}$<br>If the sensor is installed in the JUMO flow-through fitting (part no: 00392611), this is equivalent to a flow rate of approx. $30 \text{ l} / \text{h}$ .                                                   |                                                                                                                  |
| Measurement ranges <sup>1</sup>                   | 0 to 0.5 / 0 to 2.0 / 0 to 5 / 0 to 10 mg / l (ppm)                                                                                                                                                                                               |                                                                                                                  |
| Resolution                                        | 0.001 mg / l, for measurement range 0 to 0.5 mg / l;<br>0.01 mg / l, for measurement range 0 to 2.0 mg / l                                                                                                                                        |                                                                                                                  |
| Response time $t_{90}$                            | approx. 30 s                                                                                                                                                                                                                                      | approx. 2 min                                                                                                    |
| Operating temperatures / temperature compensation | +5 to +45 °C                                                                                                                                                                                                                                      |                                                                                                                  |
| Zero point adjustment                             | Not required                                                                                                                                                                                                                                      |                                                                                                                  |
| pH value operating range                          | 6.0 to 8 pH<br>Note the effect of the pH value on disinfecting properties, corrosion or the dissociation curve.                                                                                                                                   | 4 to 9 pH                                                                                                        |
| pH dependency (loss of slope)                     | At pH 8 about 65 %,<br>at pH 9 about 95 %, (starting from pH 7)                                                                                                                                                                                   | In the range from pH 5 to 7: No loss of slope,<br>at pH 8 about 10 %,<br>at pH 9 about 20 % (starting from pH 7) |
| Disruptive substances / cross sensitivity         | Chlorine dioxide not permitted<br>Ozone not permitted                                                                                                                                                                                             | Chlorine dioxide not permitted<br>Ozone not permitted<br>combined chlorine disruptive                            |
| Pressure resistance                               | $p_{\text{abs}}$ max. 2 bar<br>$p_{\text{rel}}$ max. 1 bar<br>No pressure fluctuations are admissible when operating under pressure. We recommend unpressurized operation (atmospheric pressure).                                                 |                                                                                                                  |
| Material                                          | Shaft, cover, cap: PVC                                                                                                                                                                                                                            | Shaft, cover, cap: PVC<br>Membrane disk holder: stainless steel                                                  |
| Dimensions                                        | Diameter: 25 mm, length: 220 mm                                                                                                                                                                                                                   |                                                                                                                  |
| Weight                                            | approx 125 g                                                                                                                                                                                                                                      |                                                                                                                  |
| Maintenance                                       | Check the measurement signal: regularly, at least once a week<br>Replace the membrane cap: once a year (subject to water quality)<br>Change the electrolyte: every 3 to 6 months                                                                  |                                                                                                                  |
| Storage                                           | Sensor: frost-free, dry, without electrolyte and at +5 to +45 °C can be stored for an unlimited time<br>Membrane cap: used membrane caps cannot be stored!<br>Electrolyte: in the original bottle, protected against sunlight and at +5 to +25 °C |                                                                                                                  |

<sup>1</sup> Other measuring ranges on request.

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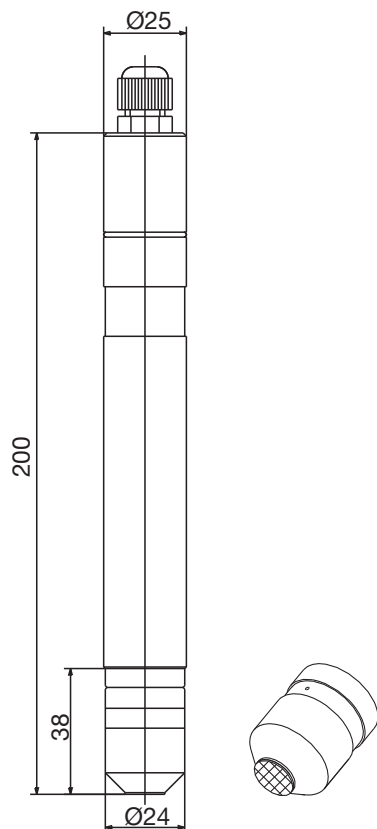
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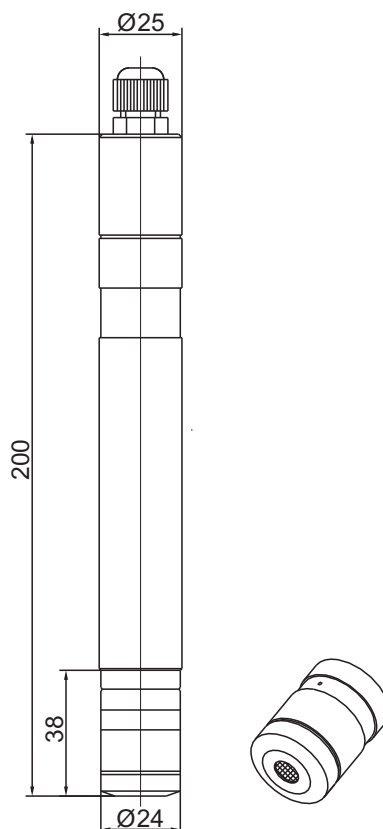


## Dimensions

Type 202630/40



Type 202630/41



## Scope of delivery

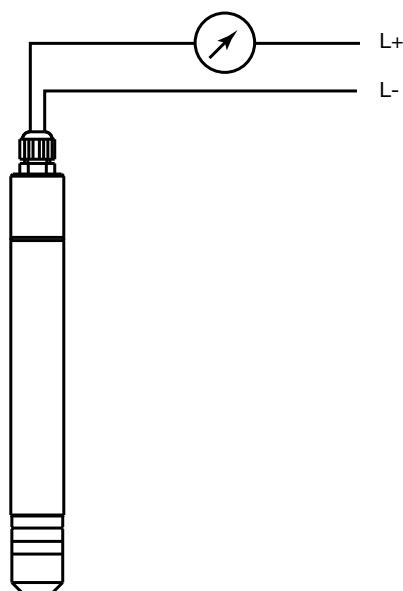
### Type 202630/40:

Two-wire sensor including membrane cap, electrolyte and special abrasive paper for cathode cleaning

### Type 202630/41:

Two-wire sensor including membrane cap and device holder, electrolyte and special abrasive paper for cathode cleaning

## Electrical connection



| Connection                                                                      |  | Screw terminals |
|---------------------------------------------------------------------------------|--|-----------------|
| Voltage supply<br>DC 12 to 30V                                                  |  | 1 L+<br>2 L-    |
| Output 4 to 20mA, two wires<br>Impressed current 4 to 20mA<br>in voltage supply |  | 1 L+<br>2 L-    |

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## Accessories

**Flow-through fitting  
for sensors according to type  
sheets  
202630, 202631, 202634, 202636**

Part no.: 00392611

**Materials**

Case: PVC

Measuring vessel: PC

**Admissible temperature / pressure**

0 to +50 °C; at 1 bar

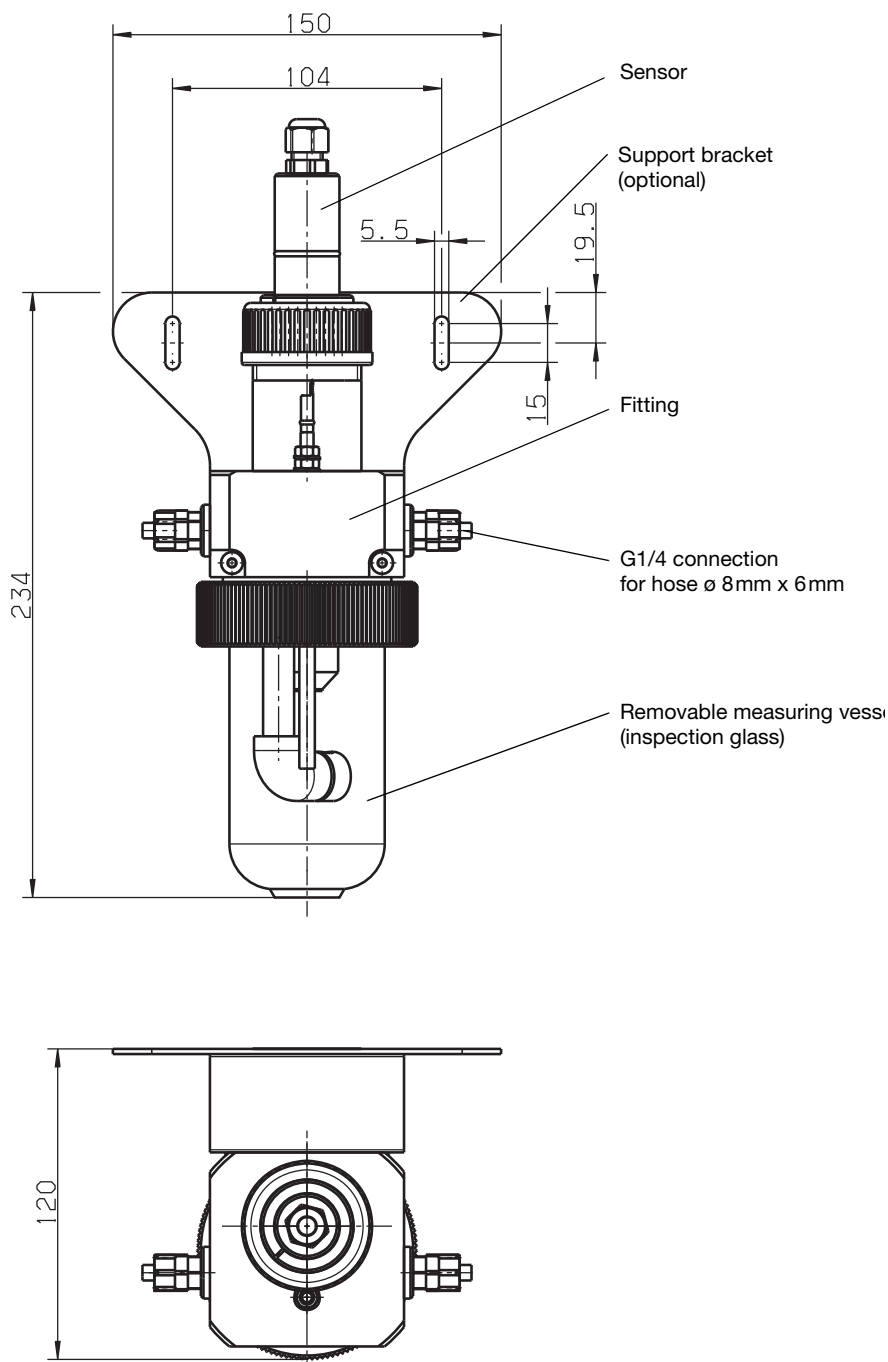
**Connection**

Hose screw connection G 1/4

**Mounting**

Optional: stainless steel support bracket,  
Mat. no. 1.4571

Part no.: 00455706



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## Flow monitoring device

Consisting of:

### Flow monitor

Part no.: 00396471

and

### Fitting for flow monitor

Part no.: 00396470

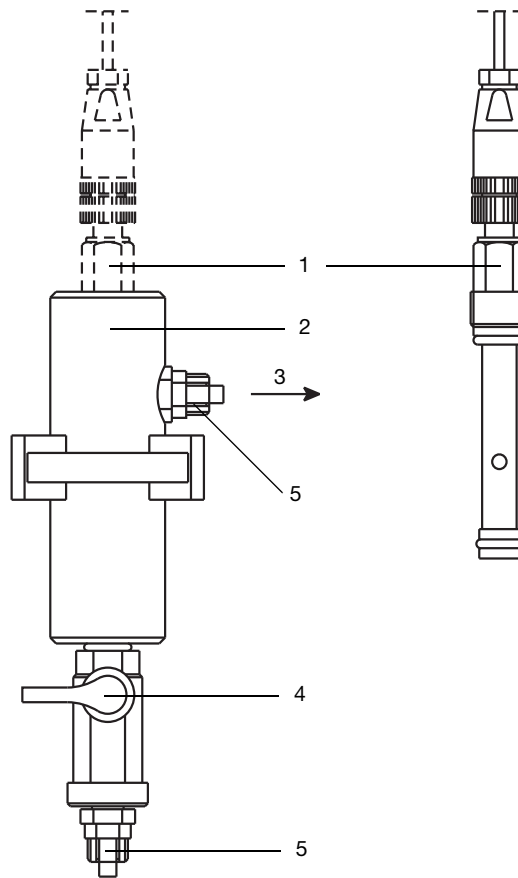
### Function

For proper operation, the incident flow of the process medium on the sensors must be at least 15 cm / s.

Below this minimum incident flow velocity, the sensors will indicate values that are too low. This could result in dangerous overdosing or underdosing in a connected control system. Above the minimum incident flow velocity, the measurement signal is only slightly affected by the incident flow velocity.

The flow monitoring device can be used to monitor the minimum incident flow velocity of 15 cm / s.

The flow monitoring device consists of a flow monitor and the corresponding fitting. The flow monitoring device is installed in series with the flow-through fitting. If the minimum flow speed is not reached or is exceeded, a contact in the terminal head of the flow monitor switches. The contact can be used, for example, to control a binary input of the indicator/controller for JUMO AQUIS 500 AS standard signals. If the incident flow is too low, the JUMO AQUIS 500 AS is placed in "HOLD". This can prevent imprecise dosing.

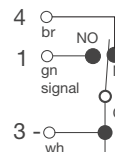
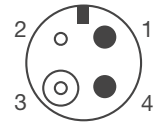


- 1 Flow monitor part no.: 00396471
- 2 Fitting for flow monitor part no.: 00396470
- 3 Flow direction
- 4 Shut-off valve
- 5 G1/4 connection (for hose diameter 8 mm x 6 mm)

## Electrical connection

of the flow monitor

4-pin plug



### Function

Contact (3 + 4) of the flow monitor is opened at a flow velocity of 15 cm/s or greater.

## Options

### JUMO AQUIS 500 AS

Indicator/controller for standard signals and temperature  
 (for detailed information, see type sheet 202568)



### JUMO dTRANS AS 02

Transmitter/controller for standard signals and temperature  
 (for detailed information, see type sheet 202553)



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## Order details

202630 (1) **Basic type**  
 Sensor

(2) **Basic type extension**

|     |                            |                                           |
|-----|----------------------------|-------------------------------------------|
|     | 40                         | for free chlorine                         |
|     | 41                         | for free chlorine (reduced pH-dependency) |
|     | (3) <b>Measuring range</b> |                                           |
| x   | 10                         | 0.00 to 0.500 mg / l (ppm)                |
| x o | 20                         | 0.00 to 2.00 mg / l (ppm)                 |
| o o | 25                         | 0.00 to 5.00 mg / l (ppm)                 |
| o o | 35                         | 0.00 to 10.00 mg / l (ppm)                |

x: Standard

o: Option

|                      | (1)    |   | (2) |   | (3) |
|----------------------|--------|---|-----|---|-----|
| <b>Order code</b>    |        | / |     | - |     |
| <b>Order example</b> | 202630 | / | 40  | - | 20  |

### Note:

The type code is an order detail, not a modular system.

If possible, choose items listed under "stock versions" for your orders.

We will have to technically inspect and approve a free combination of individual key features. In case of doubt, please ask.

## Stock versions (delivery 3 working days after receipt of order)

| Type                                        | Part no. |
|---------------------------------------------|----------|
| Sensor for free chlorine, type 202630/40-10 | 00391395 |
| Sensor for free chlorine, type 202630/40-20 | 00391396 |

## Accessories

| Designation                                                                                                                                            | Part no. |
|--------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| Flow-through fitting for sensors according to type sheets 202630, 202631, 202634, 202636                                                               | 00392611 |
| Support bracket for flow-through fitting                                                                                                               | 00455706 |
| Flow monitor                                                                                                                                           | 00396471 |
| Fitting for flow monitor                                                                                                                               | 00396470 |
| Spare parts set for 202630/40 (1x membrane cap, fine abrasive paper)                                                                                   | 00392331 |
| Spare parts set for 202630/41 (1x membrane cap, device holder, fine abrasive paper)                                                                    | 00402292 |
| Special electrolyte for 202630/42, 100 ml                                                                                                              | 00438122 |
| Special electrolyte for 202630/41, 100 ml                                                                                                              | 00438123 |
| Matching indicator / controller: JUMO AQUIS 500 AS, type: 202568/20-888-888-888-310-310-23/000<br>(for other versions see type and price sheet 202568) | 00528718 |
| Matching transmitter / controller: JUMO dTRANS AS 02, type: 202553/01-8-01-4-0-00-23/000<br>(for other versions see type and price sheet 202553)       | 00550842 |